

1-800-790-TPMS (8767)

## Mohawk Color Copy Ultra Gloss

Cast Coated Premium Text and Cover Paper  
Printing and Handling Hints

Mohawk Color Copy Ultra Gloss Papers are easy to print on when following these simple hints. It is recommended to pre-test all printing procedures prior to press time to ensure the desired results are achieved.

**OFFSET INKS:** Print Mohawk Color Copy Ultra Gloss like any conventional coated paper. We recommend heat resistant, wax free ink if you plan to follow lithography with xerographic or laser printing technologies.

**DIGITAL IMAGING SURFACE:** Mohawk Color Copy papers set a new standard for today's high resolution digital color printers and copiers. This product features Mohawk's celebrated Digital Imaging Surface™, a product specific technology engineered to enhance the performance of toner on paper. The result is a breed of high performance papers that offer enhanced print fidelity, brilliant color and unparalleled value. The Mohawk Color Copy portfolio is now manufactured with non-polluting, renewable wind-generated energy, offering consumers and corporations environmentally responsible papers for the home, office or commercial printing. Mohawk Color Copy papers are unlike any other papers on the market. High performance, environmentally sound and widely available.

**ELECTRONIC PRINTING GUARANTEE:** Mohawk Color Copy cut size papers that are denoted by an 'E' symbol are guaranteed to run in office copiers, laser printers or digital color production presses within the limits determined by the equipment manufacturer. The three uncoated papers (Premium, 98 and 100% Recycled) are also suitable for use on desktop ink jet printers. Both coated and uncoated Mohawk Color Copy papers are perfectly suited for small-format offset and DI presses.

Because machine specifications for paper thickness, surface (coated vs. uncoated) and sheet sizes vary widely between equipment brands, Mohawk encourages testing paper on your particular printer before committing to a large program. Samples are readily available from the mill.

The Mohawk electronic printing guarantee is limited to replacement cost of the paper only and is void if using paper outside of your manufacturer's recommended paper specifications for weight, size and/or finish. All claims are subject to Mohawk Fine Papers Inc. complaint handling procedures and policies.

**HANDLING:** Keep Mohawk Color Copy Ultra Gloss products wrapped until the moment of printing. It is essential to let the paper acclimate, for a minimum of 24 hours – longer during cold weather – in the press room while still wrapped in mill packaging. Keep Mohawk Color Copy Ultra Gloss products covered during drying, between passes and prior to any finishing work. Pressroom conditions should be as close as possible to 70 degrees, and 40-50% relative humidity.

**VARNISH:** Dull or matte varnish and dull or matte aqueous coating are recommended as a surface protector.

**FOLDING AND SCORING:** For best results, 100lb. text papers and all cover weights should be scored before they are folded. Folds against the grain, gatefolds, and folds running throughout heavily inked areas should also be scored. As a general rule of thumb, the correct creasing channel is determined by multiplying the paper's caliper by two and then adding the width of the creasing rule. (Note each 1 pt. of rule equals .014 inch). Mohawk recommends a minimum 2 pt. rule for all scores both with and against the grain. Sometimes a wider score must be added – but too much width can be worse than too little, causing the sheet to fold unevenly on one side of the score rather than the center. A double, parallel score can be used to keep it straight.

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Revised March 2011.



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**BINDING:** Mohawk Color Copy Ultra Gloss is suitable for all standard binding processes. It is important to plan for proper grain direction in all binding applications. Grain direction should run parallel to the spine for optimum results.

**ADDITIONAL PAPER APPLICATIONS:** Foil stamping, engraving, embossing, die cutting, saddle stitching, perfect binding.

*Hints by The Paper Mill Store .com and Mohawk Paper technical.*

*Note: The above recommendations are "hints" based on our knowledge and experience.*

*The Paper Mill Store .com and its affiliates do not accept responsibility for omissions or pressroom errors.*



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