Domtar Nekoosa® Linen

Uncoated Writing, Text and Cover Paper
Printing and Handling Hints

Domtar Nekoosa® Linen Papers are easy to print on when following these simple hints. It is recommended to pre-test all printing procedures prior to press time to ensure the desired results are achieved.

OFFSET INKS: Print Domtar Nekoosa Linen like any conventional uncoated paper. We recommend heat resistant, wax free ink if you plan to follow lithography with xerographic or laser printing technologies.

HANDLING: Keep Domtar Nekoosa Linen products wrapped until the moment of printing. It is essential to let the paper acclimatize, for a minimum of 24 hours – longer during cold weather – in the press room while still wrapped in mill packaging. Keep Domtar Nekoosa Linen products covered during drying, between passes and prior to any finishing work. Pressroom conditions should be as close as possible to 68 degrees, and 45-60% relative humidity.

VARNISH: Varnish is optional as a surface protector.

FOLDING AND SCORING: To properly score and fold Domtar Nekoosa Linen, use a 2 point rounded channel score. For the channel matrix, it is recommended to use a minimum width of 2.5 times the caliper of the sheet to be scored, plus 28/1000". Score with the grain, using a light letterpress score (not on-press litho-scoring). Fold into the bead of the score.

BINDING: Domtar Nekoosa Linen is suitable for all standard binding processes. It is important to plan for proper grain direction in all binding applications. Grain direction should run parallel to the spine for optimum results.

LASER PRINTER AND INK JET GUARANTEED for 20 and 24 lb writing and 70 lb text, 8.5 x 11 and 11 x 17, mill finished sizes, subject to the limitations of the printer manufacturer.

OTHER TECHNIQUES: Embossing, die cutting and foil stamping work well on all weights.

Hints by The Paper Mill Store .com, verified by Domtar Paper.
Note: The above recommendations are "hints" based on our knowledge and experience.
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We use 100% wind power through the purchase of wind power credits.
Please print on recycled paper.
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