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Wausau Bright White Cover Weight Uncoated Paper Printing and Handling Hints

Bright White Papers are easy to print on when following these simple hints. It is recommended to **pre-test all printing procedures** prior to press time to ensure the desired results are achieved.

Offset Inks: Print Bright White like any conventional uncoated paper. We recommend heat resistant, wax free ink if you plan to follow lithography with xerographic or laser printing technologies.

Handling: Keep Bright White products wrapped until the moment of printing. It is essential to let the paper acclimatize, for a minimum of 24 hours – longer during cold weather – in the press room while still wrapped in mill packaging. Keep Bright White products covered during drying, between passes and prior to any finishing work. Pressroom conditions should be as close as possible to 68 degrees, and 45-60% relative humidity.

Varnish: Varnish is optional as a surface protector, especially over areas of high ink coverage. Gloss varnish is not recommended as it could result in enhanced mottle or galvanization effects

Folding and Scoring: To properly score Bright White, use a 2 point rounded channel score. For the matrix channel, it is recommended to use a minimum width of 2.5 times the caliper of the sheet to be scored, plus 28/1000". Score with the grain, using a light letterpress score (not on-press litho-scoring). Fold into the bead of the score.

Binding: Bright White is suitable for all standard binding processes. It is important to plan for proper grain direction in all binding applications. Grain direction should run parallel to the spine for optimum results.

Laser and inkjet guaranteed on 65 lb cover Bright White, subject to the limitations of your printing equipment. We recommend pretesting to be sure your printer is capable of handling the basis weight.

Hints by Thepapermillstore.com, verified by Wausau Paper.

Note: The above recommendations are "hints" based on our knowledge and experience.

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