



Great Paper at Great Prices Shouldn't be Hard to Get

thepapermillstore.com

Cascata Cardstock

80 lb Cover Uncoated Paper
Printing and Handling Hints

Cascata® Papers are easy to print on when following these simple hints. It is recommended to pre-test all printing procedures prior to press time to ensure the desired results are achieved.

Offset Inks: Print Cascata like any conventional uncoated paper. We recommend heat resistant, wax free ink if you plan to follow lithography with xerographic or laser printing technologies.

Handling: Keep Cascata products wrapped until the moment of printing. It is essential to let the paper acclimatize, for a minimum of 24 hours – longer during cold weather – in the press room while still wrapped in mill packaging. Keep Cascata products covered during drying, between passes and prior to any finishing work. Pressroom conditions should be as close as possible to 68 degrees, and 45-60% relative humidity.

Varnish: Varnish is optional as a surface protector.

Folding and Scoring: To properly score Cascata cardstock, use a 2 or 3 point rounded channel score. It is recommended to use a minimum width of 2.5 times the caliper of the sheet to be scored, plus 28/1000" for the matrix channel. Score with the grain. Fold into the bead of the score.

Binding: Cascata cardstock is suitable for all standard binding processes. It is important to plan for proper grain direction in all binding applications. Grain direction should run parallel to the spine for optimum results.

Laser and inkjet guaranteed on 80 lb cover items within the limits of restrictions from the printer/copier manufacturer. Darker colors will give poor contrast, so plan for this ahead of time.

Other Techniques: Thermography, embossing, die cutting and foil stamping work well.

Hints by thepapermillstore.com, verified by WorldWin Papers.

Note: The above recommendations are "hints" based on our knowledge and experience.

Thepapermillstore.com and its affiliates do not accept responsibility for omissions or pressroom errors.

We are an FSC certified company and buy Green-e certified wind certificates for 100% of our electricity needs.



THE PAPER MILL STORE .COM

1545 Corporate Center Drive • Sun Prairie, WI 53590 • p (800) 790-TPMS (8767) • f (608) 834-9800

Please print on recycled paper.

Revised January 2009