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DoubleMates Cardstock

90 lb Duplex Cover Cardstock

Printing and Handling Hints

DoubleMates® Papers are easy to print on when following these simple hints. It is recommended to pre-test all printing procedures prior to press time to ensure the desired results are achieved.

Offset Inks: Print DoubleMates like any conventional uncoated paper.

Handling: Keep DoubleMates products wrapped until the moment of printing. It is essential to let the paper acclimatize, for a minimum of 24 hours – longer during cold weather – in the press room while still wrapped in mill packaging. Keep DoubleMates products covered during drying, between passes and prior to any finishing work. Pressroom conditions should be as close as possible to 68 degrees, and 45-60% relative humidity.

Varnish: Varnish is optional as a surface protector.

Folding and Scoring: To properly score DoubleMates cardstock, use a rounded channel score. It is recommended to use a minimum width of 2.5 times the caliper of the sheet to be scored, plus 28/1000". Score with the grain using a minimum score width of 1 point, with 2 points preferred. Fold into the bead of the score.

Binding: DoubleMates cardstock is suitable for all standard binding processes. It is important to plan for proper grain direction in all binding applications. Grain direction should run parallel to the spine for optimum results.

Other Techniques: Thermography, embossing, die cutting and foil stamping work well.

Hints by thepapermillstore.com, verified by WorldWin Papers.

Note: The above recommendations are "hints" based on our knowledge and experience. Thepapermillstore.com and its affiliates do not accept responsibility for omissions or pressroom errors.

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