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## Finch Color Copier FSC Uncoated Premium Text and Cover Paper Printing and Handling Hints

**Finch Color Copier Papers are easy to print on when following these simple hints. It is recommended to pre-test all printing procedures prior to press time to ensure the desired results are achieved.**

**Offset Inks:** Print Finch Color Copier like any conventional uncoated paper. We recommend heat resistant, wax free ink if you plan to follow lithography with xerographic or laser printing technologies.

**Handling:** Keep Finch Color Copier products wrapped until the moment of printing. It is essential to let the paper acclimate, for a minimum of 24 hours – longer during cold weather – in the press room while still wrapped in mill packaging. Keep Finch Color Copier products covered during drying, between passes and prior to any finishing work. Pressroom conditions should be as close as possible to 68 degrees, and 45-60% relative humidity.

**Varnish:** Varnish is optional as a surface protector.

**Folding and Scoring:** To properly score and fold Finch Color Copier, use a rounded channel score with a 2 point rule and a 0.040" or 0.050" channel matrix. Score width to be 4-5 times paper caliper. Score with the grain, using a light letterpress score for maximum control. On large projects with less stringent quality requirements, on-press litho-scoring may be acceptable. Fold into the bead of the score.

**Binding:** Finch Color Copier is suitable for all standard binding processes. It is important to plan for proper grain direction in all binding applications. Grain direction should run parallel to the spine for optimum results.

**Laser guaranteed** This is the premium sheet for Xerox® DocuColor® iGen3®, Nexpress® 2100, Xerox® DocuColor® 6060/Color Copier, Konica/Minolta® LD 5100, Océ® CPS 900, Xeikon® DCP310/500D, and Canon® CLC 5000. Also gives superior results in Quickmaster® DI and other Laser/Xerography equipment. Not recommended for HP® Indigo® or Kodak® Versamark.

**Additional Paper Applications:** Foil stamping, engraving, embossing, die cutting, saddle stitching, perfect binding.

Hints by Thepapermillstore.com, verified by Finch Paper technical.

*Note: The above recommendations are "hints" based on our knowledge and experience.*

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