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## Gmund Papers General Scoring/Folding Tips

- Prior to folding cover papers, always properly score the paper.
- Folding the paper with the grain may reduce fiber lifting.
- Consider lighter screen tints or eliminate ink coverage all together over score areas to minimize highlighting of paper fibers along the fold. This is particularly important to consider on cover and Double face cover papers.
- To avoid obvious fiber lifting, do not print an image across a score or fold on uncoated papers.
- A matrix score works well on cover weight papers; Double face cover scores should be tested with a 1 or 2-point score rule, using a No. 40 or 50 matrix channel.
- When scoring a 120 lb presentation folder, a double score, which creates a gusset for the spine, is helpful particularly when the folder has numerous insert sheets.
- The score must create a noticeable ridge or bulge on the inside of the intended fold. Always fold toward this ridge or bulge.
- Scoring paper when it's still somewhat moist from the fountain solution used on press should yield improved scoring and folding results.
- When you begin scoring and folding, make sure the quality of the fold is acceptable before continuing.

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Revised January 2009